

## Technical Data Sheet

# Ultracur3D<sup>®</sup> EL 150

Reactive Urethane Photopolymer

General Properties	Norm	Typical Values
Viscosity, 30 °C	Cone/Plate Rheometer <sup>1</sup>	90 mPas
Viscosity, 50 °C	Cone/Plate Rheometer <sup>1</sup>	44 mPas
Density	ASTM D792	1.095 g/cm <sup>3</sup>
Density (liquid resin)	ASTM D4052-18a	1.04 g/cm <sup>3</sup>

Tensile Properties	Norm	Typical Values
E Modulus	ASTM D412 C	27 MPa
Ultimate Tensile Strength	ASTM D412 C	6 MPa
Elongation at Break	ASTM D412 C	150 %

Mechanical Properties	Norm	Typical Values
Tear Strength	ASTM D624	15 N/mm
Rebound Resilience	ASTM D1054	25 %
Compression at 23°C, 72h	ASTM D395-B	35 %

Hardness	Norm	Typical Values
Shore A	ASTM D2240	78

<sup>1</sup>) Determined with TA-Instrument DHR rheometer, cone/plate, diameter 60 mm, shear rate 100 s<sup>-1</sup>

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